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## Technical Bulletin

### Steep Slope – Change of fastener standard

ARCA Application Standard Manual will now use the **ASTM Standard F1667-13 for Driven Fasteners: Nails, Spikes and Staples**, which incorporates power driven fasteners as well as hand driven fasteners.

The Manual changes are as follows:

#### **SS-2.2.6 NAILS**

1. Nails used for roofing shall be corrosion-resistant roofing or shingle nails conforming to ASTM F1667-13 “Driven Fasteners: Nails, Spikes and Staples”

#### **SS-3.2.4 NAILS**

1. Nails used for roofing shall conform to ASTM F1667-13 “Driven Fasteners: Nails, Spikes and Staples”

#### **SS-4.2.4 NAILS**

1. Solid copper ten (10) gauge slating nails are recommended for slate applications due to the long service life of slate. Nails are to conform to ASTM F1667-13 “Driven Fasteners: Nails, Spikes and Staples”

#### **SS-5.2.4 NAILS**

1. Nails used for roofing shall be corrosion-resistant roofing or box nails conforming to ASTM F1667-13 “Driven Fasteners: Nails, Spikes and Staples”.