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Five (5) Year ARCA Membrane Re-Cover Warranty Certificate

On June 12th, 2020, ARCA Warranty Ltd. approved a new five (5) year ARCA Warranty Certificate option for existing modified bituminous roofs. The five-year ARCA Membrane Re-Cover Warranty Certificate will allow existing modified bituminous roofing membranes to have an additional ply of modified bituminous cap sheet thermally fused to the existing membrane to extend the life of the roofing assembly.

Five (5) year ARCA Membrane Re-Cover Warranty Certificate requirements:

1. Existing roof shall have been installed by an ARCA Contractor, meeting ARCA Roofing Application Standards and receiving an ARCA Warranty Certificate at time of completion.
2. Existing roof shall have a thermographic scan completed in accordance with ASTM C1153 “Standard Practice for Location of Wet Insulation in Roofing Systems Using Infrared Technology”. A copy of the report shall be submitted prior to the issuance of the ARCA Warranty Certificate.
3. No less than one (1) cut test shall be taken for each self-contained roof section, not exceeding 700 square meters (75 squares) in area to confirm roofing assembly components. Cut tests shall be randomly selected by and taken under the direct supervision of an ARCA Accepted Roofing Inspector. Cut tests shall be a minimum 300mm x 300mm (12” x 12”) in size, shall be of full assembly depth and terminate at the exposed structural decking.
4. Membrane re-cover shall be completed in accordance with ARCA Roofing Application Standards Section MB 12.1 – Membrane Recover.
5. The recovery application shall be observed by an ARCA Accepted Inspector, consistent with existing minimum site visit requirements.

Location	Initial Inspection	Interim Inspection	Final Inspection	Second Anniversary Insp.
Urban	Yes (1)	Min. 1 per 20 sq.	Yes (1)	Yes
Rural	Yes (1)	Min. 1 per 75 sq.	Yes (1)	Yes

Changes will be referenced on the ARCA website, ARCA Roofing Application Standards Manual and ARCA Accepted Inspectors Manual.